

Amendment to Claims:

1. (currently amended) The method for automatically positioning a nozzle on a machine tool for discharge of a coolant stream onto ~~a~~ each of a plurality of cutting tool tools which is in to be advanced into a cutting position with respect to a workpiece comprising the steps of:

supplying a coolant to said nozzle;

pivotally mounting said nozzle in facing relation to each of said plurality of cutting tools ~~which are to be~~ advanced into cutting position;

pivoting said nozzle ~~in response to movement of said machine tool~~ without the use of a motor to adjust the angle of attack of ~~said cooling the coolant~~ stream whereby to cause the coolant stream to intersect a portion of each of said plurality of cutting tools ~~tool~~ which is advanced into cutting position; and

retaining said nozzle in fixed relation to each of said plurality of cutting tool tools when each of said plurality of cutting tool tools is advanced into cutting position.

2. (currently amended) The method according to claim 1 including the step of providing a linear drive member to pivot said nozzle, and correlating the distance of movement of said linear drive member with a diameter or length of each of said plurality of cutting tool tools advanced into cutting position whereby to automatically adjust the angle of attack of the coolant stream to

strike a portion of each said cutting tool which is advanced into cutting position.

3. (currently amended) The method according to claim 1 including the step of ~~advancing~~ returning said nozzle to a reference position between movement of successive cutting tools into cutting position.

4. (currently amended) The method according to claim 1 including the step of advancing said nozzle from a reference position to a coolant-applying position for each of said plurality of cutting tools, and holding said nozzle in each said coolant-applying position.

5. (canceled)

6. (currently amended) The method for automatically positioning a nozzle on a machine tool for discharge of a coolant stream onto ~~a~~ each of a plurality of cutting ~~tool~~ tools which is in a cutting position with respect to a workpiece comprising the steps of:

supplying a coolant to said nozzle;

positioning said nozzle in facing relation to each of said plurality of cutting tools ~~which are~~ as it is advanced into the cutting position; and

~~advancing said nozzle in response to movement of said machine tool~~ without the use of a motor to adjust the angle of attack of said ~~cooling~~ coolant stream whereby to cause the coolant

stream to intersect a portion of said tool which is advanced into cutting position.

7. (currently amended) The method according to claim 6 including the step of ~~advancing~~ returning said nozzle into a reference position after movement of each of said plurality of cutting ~~tool~~ tools into a cutting position.

8. (currently amended) The method according to claim 6 including the step of providing a linear drive member to pivot said nozzle and for adjusting said drive member to advance in accordance with each change in length or diameter of each of said plurality of cutting ~~tool~~ tools advanced into the cutting position whereby to change the angle of attack of the coolant stream to strike said portion of said respective cutting tool advanced into the cutting position.

Kindly add the following claim:

9. (new) The method for automatically positioning a nozzle on a machine tool for discharge of a coolant stream onto each of a plurality of cutting tools which is to be advanced into a cutting position with respect to a workpiece comprising the steps of:

supplying a coolant to said nozzle;

pivotally mounting said nozzle in facing relation to each of said plurality of cutting tools to be advanced into cutting position;

pivoting said nozzle in response to movement of said machine tool to adjust the angle of attack of the coolant stream whereby to cause the coolant stream to intersect a portion of each of said plurality of said cutting tools which is advanced into cutting position;

retaining said nozzle in fixed relation to each of said plurality of cutting tools when each of said plurality of cutting tools is advanced into cutting position; and

providing a linear drive member to pivot said nozzle and allowing said drive member to move independently of said nozzle after said nozzle has reached a coolant-applying position.